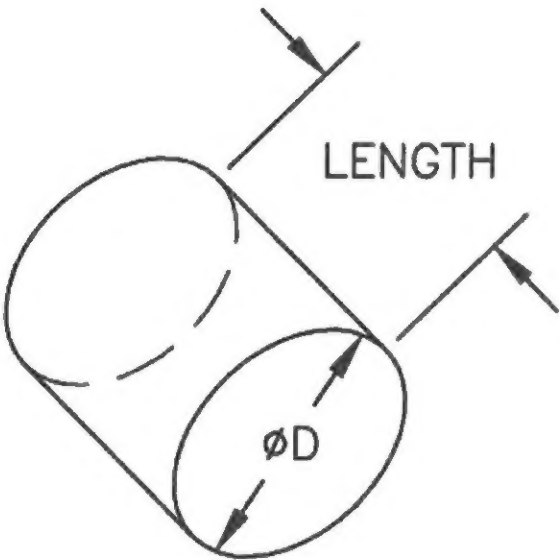


SPECIFICATION CONTROL DRAWING



- △ C PURCHASE MATERIAL: 17-4 PH / TYPE 630 / S17400 STAINLESS STEEL ROUND BAR
- △ C SPECIFICATION: AMS 5643 OR ASTM A564
- △ C HEAT TREATMENT: H925 CONDITION PER AMS 2759/3, HRC 38-45

TOLERANCE: +0.030/-0.000 ON ALL DIMENSIONS

UNITS: ALL DIMENSIONS ARE IN INCHES

PART NUMBER: PER THE FOLLOWING TABLE

Part No.	Alloy	D (Diameter)	Length
D6104-001	17-4 PH STAINLESS STEEL	Ø3.00	3.80
D6104-003	17-4 PH STAINLESS STEEL	Ø3.25	3.80
D6104-005	17-4 PH STAINLESS STEEL	Ø4.00	5.10
D6104-007	17-4 PH STAINLESS STEEL	Ø4.50	5.10
D6104-009	17-4 PH STAINLESS STEEL	Ø5.25	4.10
D6104-011	17-4 PH STAINLESS STEEL	Ø6.50	4.10

RELEASED
2021 DEC 10
HB ECR 353

△ C	C	REDRAW, ADD HEAT TREATMENT REQ, ADD ASTM A564	CP	21.12.03
	B	CLARIFY ALLOW SPEC, ADD D6104-009/-011, REDUCE LENGTH OF BILLETS	KJ	02.11.25
	A	NEW ISSUE	RF	01.04.10
	REV.	DESCRIPTION	BY	DATE
APPROVED	DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	CP		
	CHECKED	SAD	DRAWING NO. D6104	
	MFG. APPR.	SH		
	APPROVED	CP	TITLE ROUND BILLET, 17-4	
	DE APPR.	CP		
DATE		21.12.03	COPYRIGHT © 2001 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	